WO 2005/005502 PCT/EP2004/051369

26

CLAIMS

1. A method for preparing polyolefins having a ratio of internal to terminal double bonds of at least 1:1 by polymerising an olefin monomer in the presence of a catalyst component having formula (1):

R''(Cp)(Cp')MQp (1)

wherein Cp is a cyclopentadienyl group having at least one substituent that is positioned distal to the bridge; Cp' is an unsubstituted or 3 - and/or 6- substituted fluorenyl group; R" is a structural bridge imparting stereorigidity to the c atalyst; M is a metal atom from Group IVB, VB or VIB; and each Q is a hydrocarbyl group having from 1 to 20 carbon atoms and p is the valance of M minus 2;

under polymerising conditions to form a polyolefin characterised in that the olefin monomer is present at a concentration of less than 3 M/L, and polymerisation is carried out a temperature in the range of from 20 to 90°C so that the formed polyolefin has a ratio of internal to terminal double bonds of at least 1:1.

- 2. The method of claim 1 wherein the c yclopentadienyl has a bulky substituent in a position distal to the bridgehead position.
- 3. The method of claim 2 wherein the distal substituent on Cp is selected from n Pr, i-Pr, n-Bu, t-Bu or Me₃Si.
- 4. The method of any one of claims 1 to 3 wherein the fluor enyl is unsubstituted.
- 5. The method of any one of claims 1 to 3 wherein the fluorenyl is symmetrically substituted.
- 6. The method according to any one of claims 1 to 5, wherein the catalyst component is activated by a boron -containing activating agent.

WO 2005/005502 PCT/EP2004/051369

27

- 7. The method according to any one of claims 1 to 6, wherein the olefin monomer comprises ethylene or propylene.
- 8. The method according to any one of the preceding claims further comprising the step of forming a non-linear polyolefin.
- 9. The method according to claim 8, wherein the polyolefin having a ratio of internal to terminal double bonds of at least 1:1 is carried out in a first reaction zone and the production of non-linear polyolefin is carried out in a second reaction zone in series with the first reaction zo ne.
- 10. A non-linear polyolefin obtainable according to the method as defined in claim 8 or claim 9.
- 11. The non-linear polyolefin according to claim 10, having long chain branching.
- 12. The non-linear polyolefin according to claim 10 or claim 11, that is a cross linked polyolefin.
- 13. The method of any one of claims 1 to 7 further comprising the step of forming a functionalised polyolefin by performing an addition reaction at one or more of the double bonds.
- 14. A functionalised polyolefin obtainable according to the met hod as defined in claim 13.
- 15. The method of any one of claims 1 to 7 further comprising the step of forming a polyolefin foam.
- 16. A polyolefin foam obtainable according to the method as defined in claim 15.